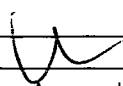


Date: Monday, 22/09/2008 8:45:03 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	SHOULDER HARNESS	
<b>Job Number</b> :	42133			
<b>Estimate Number</b> :	13126			
<b>P.O. Number</b> :		<b>Part Number</b> :	D3636041	
<b>This Issue</b> :	22/09/2008	<b>S.O. No.</b> :		
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	D3636 REV B	
<b>First Issue</b> :	19/09/2008	<b>Project Number</b> :	N/A	
<b>Previous Run</b> :		<b>Drawing Revision</b> :	B	
	<b>Type</b> :	<b>Material</b> :		
	PURCHASED PARTS	<b>Due Date</b> :	26/09/2008	<b>Qty:</b> 8 <b>Um:</b> Each
<b>Written By</b> :				
<b>Checked &amp; Approved By</b> :				
<b>Comment</b> :	Est Rev:A revA as per dwg 08-01-09 DD verified by LL 08/01/09			

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

PULL FROM STOCK:


1 X D3636-11 B 35393 x81 X D3636-13 B 35843REPACKAGE TOGETHER,  
IDENTIFY AS D3636-041

2.0	D363611	Shoulder Belt
-----	---------	---------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

SHOULDER BELT

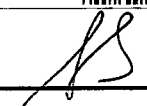
batch 35393 x8 08/09/22 x8

3.0	D363613	Lap Belt
-----	---------	----------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

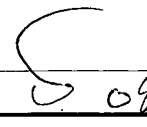
Lap Belt

35843 x8 08/09/22 (x8)

4.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
-----	-----	------------------------------------



Comment: INSPECT 100% KITS FOR COMPLETENESS

 08/09/22 (x8)

Date: Monday, 22/09/2008 8:45:03 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHOULDER HARNESS

Job Number: 42133

Part Number: D3636041

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 266

88 08/09/22 (X8)

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/24

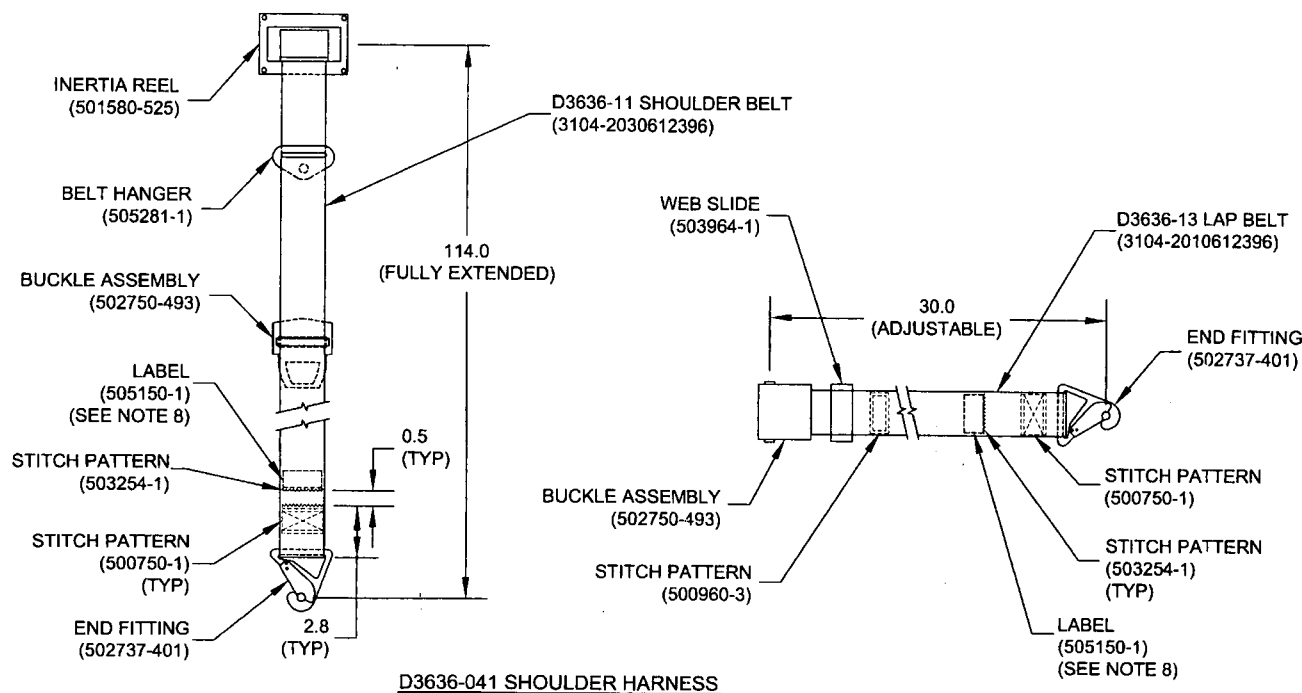
Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



CL08/09/24

# SPECIFICATION CONTROL DRAWING



D3636-041 SHOULDER HARNESS

## NOTES:

- 1) DESCRIPTION: 3-POINT SHOULDER HARNESS WITH LEVER STYLE BUCKLE AND CHROME HARDWARE PLATING  
2" BLACK NYLON WEBBING, STYLE T1200-5 WHICH MEETS REQUIREMENTS OF TSO-C114  
WITH MINIMUM STRENGTH OF 2500 LBS
- 2) PURCHASE INFO: P/N 3104-1-061-2396 (D3636-041)  
AMSAFE INC., PHOENIX, ARIZONA
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.7 lbs
- 8) LABEL TO INCLUDE: DART AEROSPACE P/N D3636-11/-13  
(613) 632-3336

RELEASED  
07.11.14

B	NEW HARNESS P/N'S; REFERENCE TSO-C114	LE	07.10.16
A	NEW ISSUE; REPLACES G10601	LE	07.07.27
REV.	DESCRIPTION	BY	DATE
DESIGN	CV	DART AEROSPACE USA, INC PORT HADLOCK, WA	
DRAWN	LE		
CHECKED	PH	DRAWING NO.	REV. B
MFG. APPR.	N/A	D3636	SHEET 1 OF 1
APPROVED	TH	TITLE	SCALE
DE APPR.	TH	SHOULDER HARNESS	NTS
DATE	07.10.16	COPYRIGHT © 2007 BY DART AEROSPACE USA, INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

W/O:			WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE				By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries